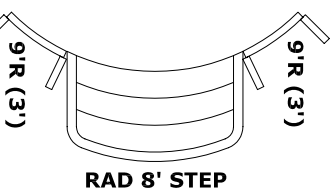
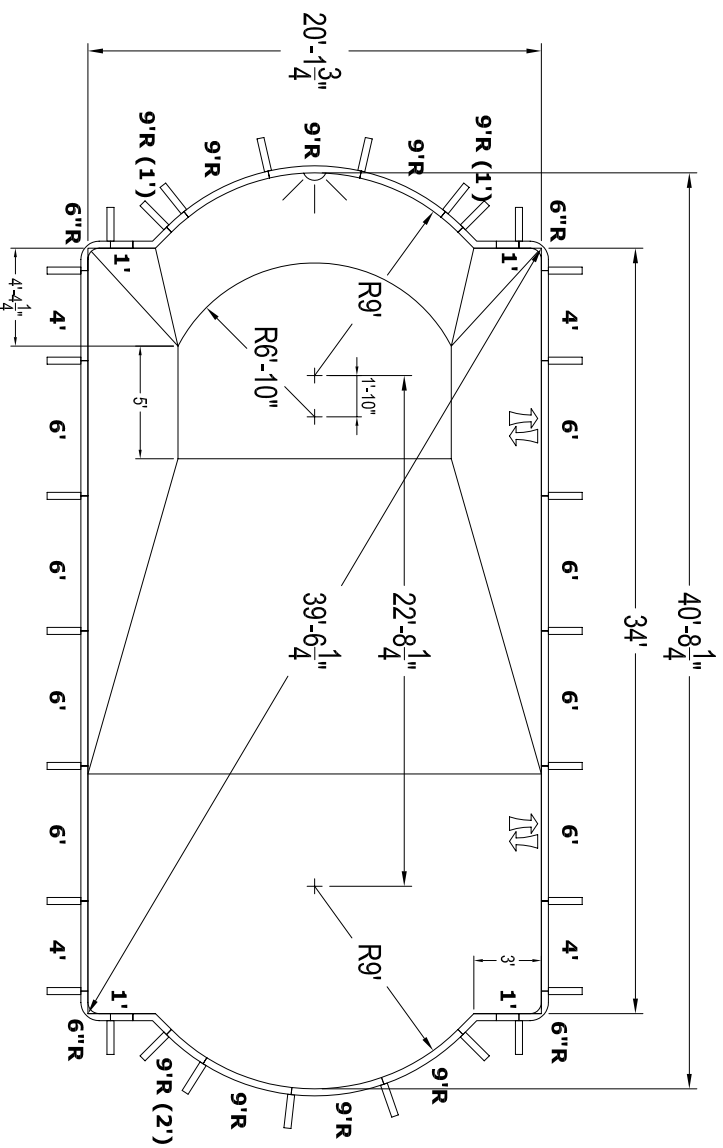


# 20'2" X 40'8" DOUBLE ROMAN END 6" RADIUS

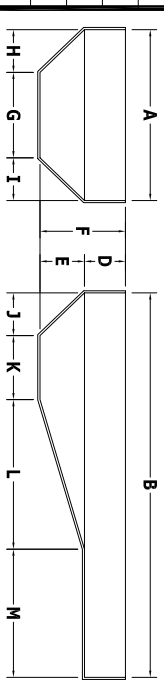
117



- STEP BOM**
- 3 9' RADIUS
  - 1 9' R (2' OVAL INSERT)
  - 1 BRACE
  - +2 9' R (3' ROMAN INSERT)
  - +1 RADIUS 8' STEP

DIMENSIONS		
A	20'1 3/4"	K
B	40'8 1/2"	L
D	3'4"	M
E	4'8"	M2
F	8'	T
G	12'1 3/4"	S
H	4'	N
I	4'	P
J	4'	U

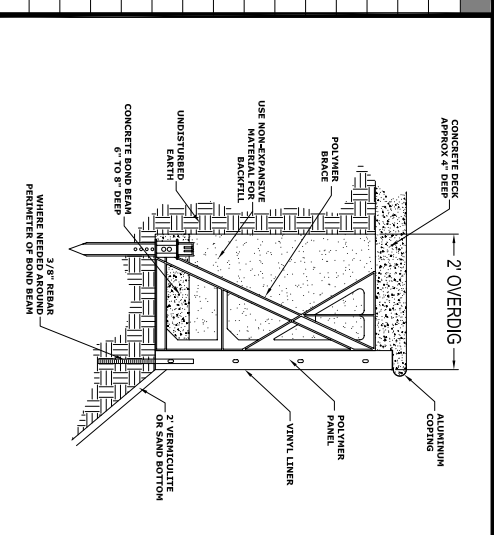
DIMENSIONS			NSPI TYPE		AREA	
			II		820	
PERIMETER			111'6"	CAPACITY		
				25494		



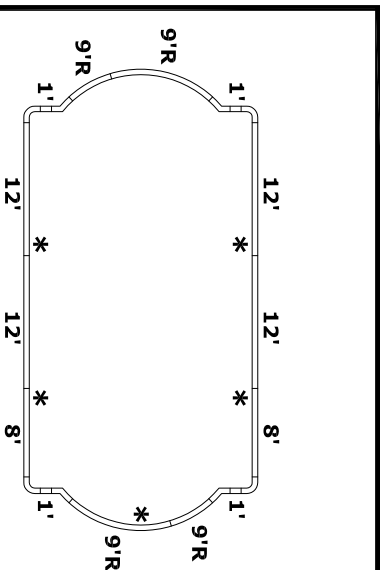
**BILL OF MATERIALS**

QTY	PART	DESCRIPTION
6	HP106	6' PANEL
2	HP106A	6' PANEL (A/G)
4	HP104	4' PANEL
4	HP101	1' PANEL
5	HP159	9' R PANEL
1	HP159LL	9' R PANEL (LIGHT)
1	HP110	(9' R) 2' OVAL INSERT
2	HP115	(9' R) 1' OVAL INSERT
4	HP156	6' R PANEL
4	HP124	REVERSE 45° TEE PANEL
29	HP199	BRACE

**PANEL SHELF DETAIL**



**COPING LAYOUT**



**NO DIVING WARNING**

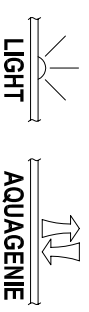
**ATTENTION DEALER/BUILDER:**  
It is your responsibility to ensure the safety package provided is delivered to the pool owner and that the "NO DIVING" labels are properly installed.

NO DIVING WARNING LABELS MUST BE INSTALLED IN NO DIVING AREAS ACCORDING TO NSPI SPECIFICATIONS

**A DANGER**  
**NO DIVING**  
**SHALLOW WATER**  
DIVING MAY CAUSE DEATH OR PERMANENT INJURY

\* SUGGESTED LABEL LOCATIONS ARE SPECIFIED IN THE COPING LAYOUT

**PRE-CUT PANEL LEGEND**



**GENERAL NOTES**

- These are finished dimensions ready for the liner.
- Dimensions are from inside pool panels.
- The water level should be no more than 6" below the coping receptor (hanging) slot.

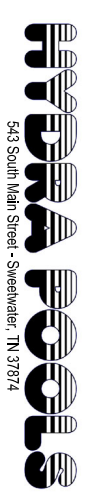
**EXCAVATION NOTES**

- Rough excavation should be 2" to 3" deeper in each instance.
- Soil to have minimum bearing capacity of 2000 P.S.F.
- Locate top of pool at least 6" above surrounding land elevation.
- See "Panel Shelf Detail" for excavation around pool.
- Fill voids under base of panels and ramp well.
- Backfill with non-expansive material.

**ADDITIONAL NOTES**

THIS DOCUMENT IS FOR ILLUSTRATIVE PURPOSES ONLY. The dealer or contractor who sells or installs your pool is an independent contractor and is not an agent of the Manufacturer. The construction methods illustrated here are suggestions and apply only to normal ground conditions. There may be additional precautions and/or methods of construction. Proper installation is the responsibility of the dealer/builder/contractor.

DATE	PANEL LINE	DRAWING TITLE	DRAWING NUMBER
JAN 2006	HYDRA	20'2" X 40'8" DOUBLE ROMAN END 6" RADIUS	10840



543 South Main Street - Sweetwater, TN 37874